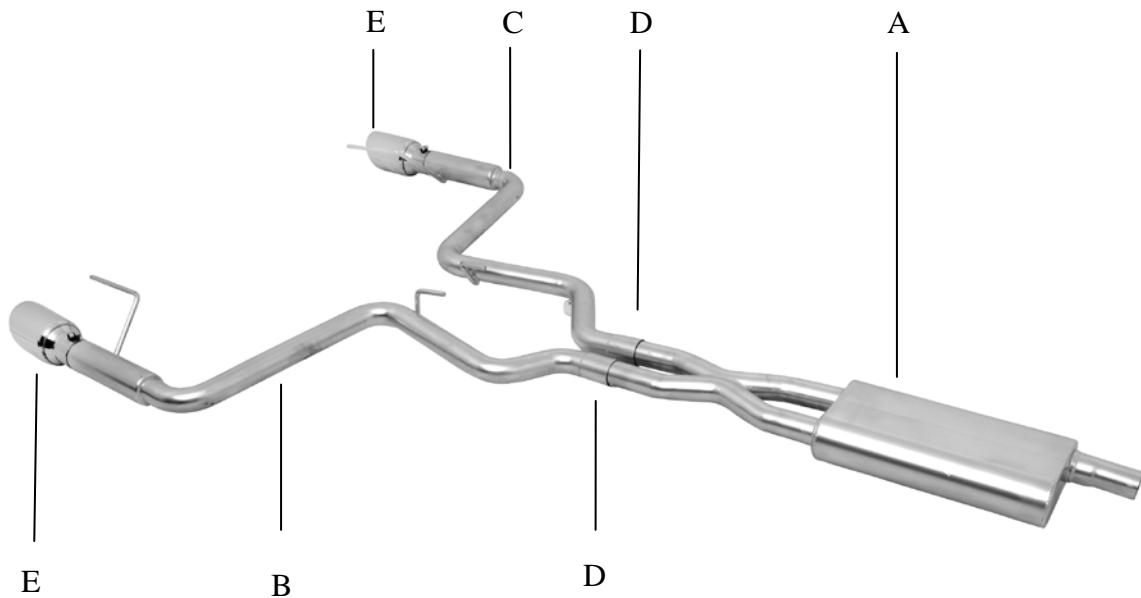




# Installation Instructions

Stainless Steel Dual Rear Exhaust with Black Elite Tips  
Ford Mustang GT Fast Back, 2.3L Eco Boost

Part # 619014-B



| PART | QUANTITY | DESCRIPTION                          |
|------|----------|--------------------------------------|
| A    | 1        | Muffler assembly                     |
| B    | 1        | Passenger side tailpipe assembly     |
| C    | 1        | Drivers side tailpipe assembly       |
| D    | 2        | 2.25" Clamp                          |
| E    | 2        | 4.5" Black intercooled clampless tip |

Thank you for purchasing our Gibson Exhaust System for your vehicle.  
If you need further assistance, please do not hesitate to call our technical department at  
(800) 528 -3044 Monday through Friday, 8am to 5 pm.

53.25x11.25x17.75 49lbs

# Installation Instructions #619014-B

When installing this exhaust system make sure to use proper safety precautions. Use jack stands when working under the vehicle, set parking brake, block tires and use safety glasses and gloves. Allow exhaust to cool before attempting installation. Severe injury or burns could occur if safety measures are not taken.

**SUGGESTED TOOLS:** 1/2", 9/16", 15mm wrenches & sockets, WD-40, hacksaw, jack stands

1. Disconnect the negative battery cable before removal of OEM exhaust. This will allow the computer to reset and recognize the new exhaust. Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual.

1. To remove your stock exhaust, unbolt it from the clamp located just after the catalytic converter then remove the whole exhaust system.



2. Install your Gibson muffler assembly using the stock clamps do not tighten.



3. With the muffler assembly in place be sure the muffler sits level and is supported with a jack stand.



4. Now install the passenger side tailpipe assembly #B by sliding the metal hangers into the rubber grommets. Then do the same for the driver side muffler assembly #A. Use clamp #D to secure together



5. Now do the same procedure for the driver side. Use clamp # D to secure to the muffler. When you have everything in Place, firmly tighten all bolts And clamps down securely. Be sure you keep an eye on the tip position as it can move during the tightening process,



6. Use stainless steel cleaner to prevent tip from discoloration. Inspect all fasteners after 25-50 miles of operation and re-Tighten as necessary



GIBSON EXHAUST systems are designed on a factory stock vehicle. Any aftermarket products installed could increase the sound levels of the exhaust. **Make sure there is a 1" clearance from ALL rubber brake lines, shock boots, lines, tires, etc. to prevent heat related damage or fire.**